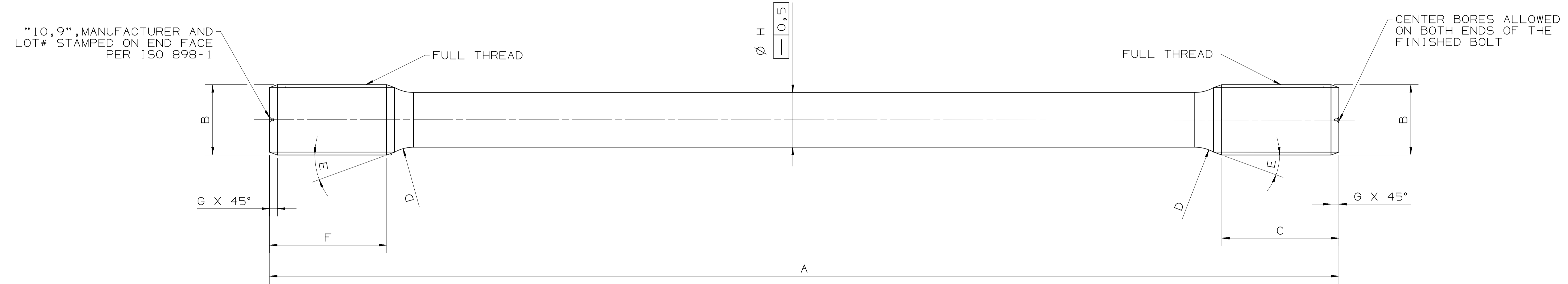


REVISION HISTORY				
REV	ZONE	DESCRIPTION	DATE (YYYY-MM-DD)	APPROVED
G	B8	(1) ADDED P007 ECR3038883	2014-12-19	DRAWN 204065400 ENGINEER SEE PLM

- NOTES :
1. THREAD FINISH ROLLED TO 100% DEPTH AFTER HEAT TREATMENT.
 2. MANUFACTURER MUST SUPPLY: 3.1.B CERTIFICATE ACCORDING TO DIN EN 10204.
 3. PROTECTIVE COATING PER P14A-AL-0218 CLASS A

REVISE ON CAD ONLY
NX PART: 113W2206



PART NUMBER	BLADE TYPE	A	B	C	D	E	F	G	H	THREAD CLASS	WEIGHT KG
P001	LM45,7P LM48,7P	548±1	M36	60	R20	20°	60	4	∅28+0,3/0	g	3,05
P002	LM58,7P	620±1	M36	60	R20	20°	60	4	∅28+0,3/0	g	3,40
P003	LM34,0 LM40,3 LM42,1	490±1	M30	60+2/0	R16	45°	60+2/0	7	∅23,1+0,2/0	g	1,86
P004	LM48,7P W/100mm STIFFENER RING	645±1	M36	60	R20	20°	60	4	∅28+0,3/0	g	3,56
P005	LM52,2P	610±1	M36	60	R20	20°	60	4	∅28+0,3/0	g	3,30
P006	LM56,9P	710±1	M36	60	R20	20°	60	4	∅29+0,3/0	g	3,65
P007	LM 34,0 FOR CLASS 1 SITES	506+0/-2	M30	60	R16	45°	60	2,15	∅23,1+0,2/0	g	1,94

4	METALLIC PRODUCTS - TYPES OF INSPECTION DOCUMENTS	DIN EN 10204
3	ACCEPTANCE REQUIREMENTS FOR DELTA MKS AND SIMILAR CORROSION RESISTANT COATING FOR WIND TURBINE FASTENERS	P14A-AL-0218
2	GENERAL REQUIREMENTS - HIGH STRENGTH WIND FASTENERS	P14A-AL-0220
1	MECH PROPERTIES-FAST	DIN EN ISO 898-1
IT.	NOMENCLATURE	IDENT
LIST OF COMPLEMENTARY DOCUMENTS		



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GE CLASS II (INTERNAL NON-CRITICAL)			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	DWG TYPE DETAIL	GE POWER & WATER WIND TECHNOLOGY THREADED ENDS, BOLT STUD BLADES	
TOLERANCE CLASS: ISO 2768-mK	DRAWN STARKEAN DRAWN DATE (YYYY-MM-DD) 2004-11-03 CHECK SEE PLM CHECK DATE (YYYY-MM-DD)		
FIRST ANGLE PROJECTION	ENGRG SEE PLM ENGRG DATE (YYYY-MM-DD) ADDITIONAL APPROVALS SEE PLM FOR APPROVAL INFORMATION		
MATERIAL: STEEL GRADE 10.9	FOR GE USE ONLY ML1/PBM CODE/UNIT TYPE WB60 DWG SOURCE NX9 SIMILAR TO NONE DOL CODE WIND		
SIZE A1		CAGE CODE NONE	DWG NO 113W2206
SCALE NONE		REF WT SEE TABLE	SHEET 1 OF 1

THIS DRAWING IS PREPARED IN ACCORDANCE WITH ISO 1101-2004

D C B A

D C B A

UNIFORM_A1_SH (072011)

SIZE DWG NO 113W2206 SH 1 REV G